3

item (2) is done only at either right or left with respect to the display screen 132. On the other hand, on the opposite side, the liquid-crystal display device 135 is designed to be movable with respect to the hinge metal fitting 139 and cover housing 137. That is, the spacer 140 provided on the liquid-crystal display device 135 is guided into the hole (or a long hole) made in the hinge metal fitting 139 and cover housing 137, which enables as much displacement as the variation of tolerance between the hole and the spacer 140.

In the above-described fastening methods, however, the methods in item (1) and item (2) require the pedestal 143 for the head of the screw 141 at the side face of the cover housing 137 as shown in FIGS. 11A, 11B, 12A, and 13B. In the fastening method of allowing the liquid-crystal display device 135 to move as in item (3), since the hole for guiding the spacer 140 is needed where there is no hinge metal fitting 139, the same structure as the pedestal 143 has to be provided. When a pedestal is provided on the right and left side faces of the inside of the cover housing 137, the rib 142 (shown in FIGS. 11B, 12B, and 14B) connected to the pedestal from inside the cover housing 137 is required to 20 secure the strength of the pedestal.

FIG. 15A shows a state of a product before collision. When the product drops in the right-to-left direction with respect to the display screen and the side face of the display section receives impact, the rib 142 fixed with the screw 141 is deformed due to the impact as shown in FIG. 15B showing a state of the product after the collision. Generally, the longer the distance the product moves from when it receives the impact load until its speed decreases to zero, that is, the longer the braking distance, the lower the produced acceleration. However, since the rib 142 stands in the direction in which the product drops, it serves to restrict the displacement of the liquid-crystal display device 135. This gives a high acceleration to the liquid-crystal display device 135, with the result that the liquid-crystal display device 135 can be broken.

BRIEF SUMMARY OF THE INVENTION

An object of the present invention is to provide not only a mounting structure of a liquid-crystal display device which 40 prevents the housing of the display section fixing the hinges from being broken even when the display section is opened and closed repeatedly and improves the drop strength, but also a portable information apparatus using the mounting structure.

To solve the above problems and achieve the object, a portable information apparatus comprising: a first housing; and a second housing which is mounted to the first housing in such a manner that it can be rocked freely, with its main face facing the first housing, and which includes a panel-like $\,^{50}$ display device with a display screen exposed at the main face and a hinge member to mount the display device in the second housing, wherein the hinge member includes a fixed member fixed to the second housing and an extended member mounted to the fixed member and intervening 55 between the display device and the inner wall of the second housing, and the extended member includes a pressing section which presses against the side face of the display device and a flexible curved section which is provided so as to be continuous with the pressing section and which is 60 formed convexly at the inner wall of the second housing.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING

FIG. 1A is a perspective view of a portable information 65 apparatus according to a first embodiment of the present invention;

4

FIG. 1B is a plan view of the main part of the portable information apparatus;

FIG. 1C is an exploded perspective view of the main part of the portable information apparatus;

FIG. 2 is a perspective view of a liquid-crystal display device mounted in a cover housing;

FIG. 3A is a graph for a history of acceleration in a conventional structure by drop impact analysis and FIG. 3B is a graph for a history of acceleration in a structure according to the present invention;

FIG. 4 schematically shows a hinge member according to a second embodiment of the present invention;

FIG. 5 schematically shows a hinge member according to a third embodiment of the present invention;

FIG. 6 schematically shows a hinge member according to a fourth embodiment of the present invention;

FIG. 7A is a perspective view of the portable information apparatus, with the display section opened, and FIG. 7B is a perspective view of the portable information apparatus, with the display section closed;

FIG. 8 shows the configuration of a hinge part;

FIG. 9 is an exploded view of a conventional display section;

FIG. 10 is a schematic explanatory diagram of a fixing structure using conventional hinge metal fittings;

FIGS. 11A and 11B are a side view and a plan view of a conventional fastening section, respectively;

FIGS. 12A and 12B are a side view and a plan view of another conventional fastening section, respectively;

FIGS. 13A and 13B are a side view and a plan view of still another conventional fastening section, respectively;

FIGS. 14A and 14B are a side view and a plan view of still another conventional fastening section, respectively; and

FIG. 15A is a schematic diagram of a state of a product before a collision and FIG. 15B is a schematic diagram of a state of the product after the collision.

DETAILED DESCRIPTION OF THE INVENTION

FIG. 1A shows a portable information apparatus 10, such as a laptop or a notebook personal computer or a word processor. As shown in FIG. 1A, the portable information apparatus 10 includes a first body 20 and a second body 30 joined with each other in such a manner that they can be opened and closed. The first body 20, which has a box-like body housing 21, includes not only a keyboard 22 and an input device, such as a pointing device, but also a CPU-carrying motherboard 24 and a hard disk 25.

The second body 30 has a display section housing 31. The display section housing 31 is composed of a box-like cover housing 32 with its top opened and a frame housing 33 to be mounted in the opening of the cover housing 32. Inside the display section housing 31, a liquid-crystal display device 34 for displaying information is housed. In the figure, numeral 34a indicates the display screen of the liquid-crystal display device, 34b indicates the left side face, and 34c indicates the right side face.

The body housing 21 and the display section housing 31 are joined with each other via hinge parts 26 shown in FIG. 1C in such a manner that they can be opened and closed. When the portable information apparatus is not used or is being carried, closing the body housing 21 and the display section housing 31 so as to stack them one on top of the other enables the display screen 34a of the liquid-crystal display